



Description

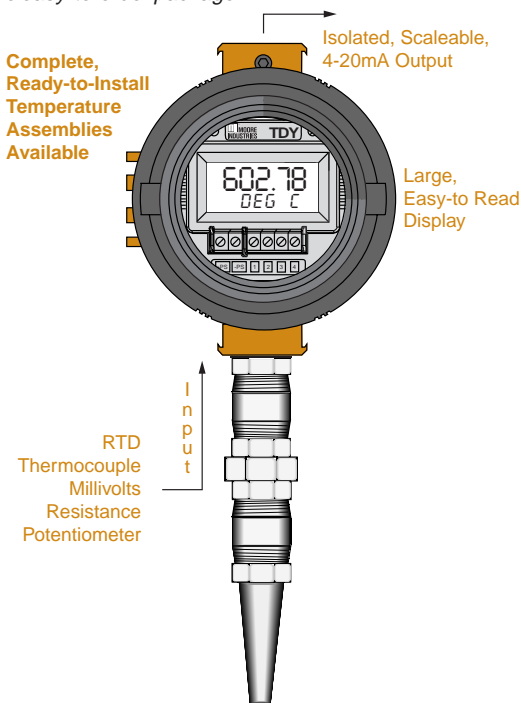
Moore Industries' universal TDY PC-Programmable Temperature Transmitter features a large integral display that shows real-time process status and valuable loop diagnostic information. Combining smart digital technology with advanced analog operation, the TDY delivers superior reliability, accuracy, and ease of use.

The 2-wire (loop-powered) TDY programs in a minute or less to accept direct inputs from:

- **22 RTD Types**
(2, 3, or 4-wire; Pt, Cu, or Ni; 10 to 1000Ω)
- **9 Thermocouple Types**
(J, K, E, T, R, S, B, N, and C)
- **Direct Millivolt Sources**
(-50 to 1000mV)
- **Resistance & Potentiometer Devices**
(0 to 4000Ω)

The TDY converts the input to an accurate 4-20mA output that is both linear and input scaleable—ready to interface to readout instruments, recorders, DCS's, and other computer-based SCADA systems.

Figure 1. Our ready-to-install TDY temperature assemblies include your choice of enclosure, sensor, thermowell, and fittings in one easy-to-order package.




Available in a variety of mounting styles, the TDY installs quickly and easily on a pipe or surface in the field, or on DIN rail and relay track in an multi-unit enclosure or cabinet.

Features

- **Exceptional accuracy.** The TDY provides the highest accuracy (up to $\pm 0.05^{\circ}\text{C}$) for your critical process applications.
- **Easy-to-read, customizable display.** The TDY's large display features alphanumeric characters that can be read easily in the field. It can be customized to display the input, output, or toggle between both.
- **Auto decimal point.** The TDY makes the most of its display area by automatically adjusting the decimal point in response to the number of digits required to represent the process variable being measured.
- **Sets up in a minute or less.** The ideal universal plant standard, our TDY offers dozens of input, output, and operation choices, and still configures fast from a single software window.
- **Fast measurement cycle.** Delivering output updates at least 8 times per second, these transmitters are twice as fast as comparable microprocessor-based instruments.

Certifications

 **CE Conformant** – EMC Directive 89/336/EEC
EN 50081-2, 1993 and EN 50082-2, 1995

See page 5 for information on the certifications that are currently pending approval.

Universal Solution

With the TDY, there's no need to specify and stock an array of single-function instruments. It's the perfect solution:

- Simplify gathering information in the field or control room with its large, easy-to-read display.
- Convert RTD, T/C, mV, and Ohm signals to the linear 4-20mA needed by an indicator, recorder, PC, PLC, DCS, or similar SCADA system.
- Customize linearization to easily process inputs in non-linear, millivolt input applications.
- Trim input readings directly from sensors to achieve maximum relative accuracy and match performance characteristics with your already-installed hardware.
- Convert signals from weak, low-level signals that allow inaccuracies from plant noise to stable, high-level signals that can withstand long-distance transmission through a noisy plant.
- Use true 4-wire RTD inputs to eliminate signal inaccuracies resulting from inevitable lead wire resistance imbalances.
- Increase DCS accuracy by using transmitters calibrated to a specific temperature range in place of direct DCS inputs that are only capable of measuring readings over the entire range of a sensor.
- Reduce installation costs by replacing expensive and fragile sensor wire runs and costly DCS input cards.
- Compensate for erratic input signals with programmable damping values.

Total Sensor Diagnostics

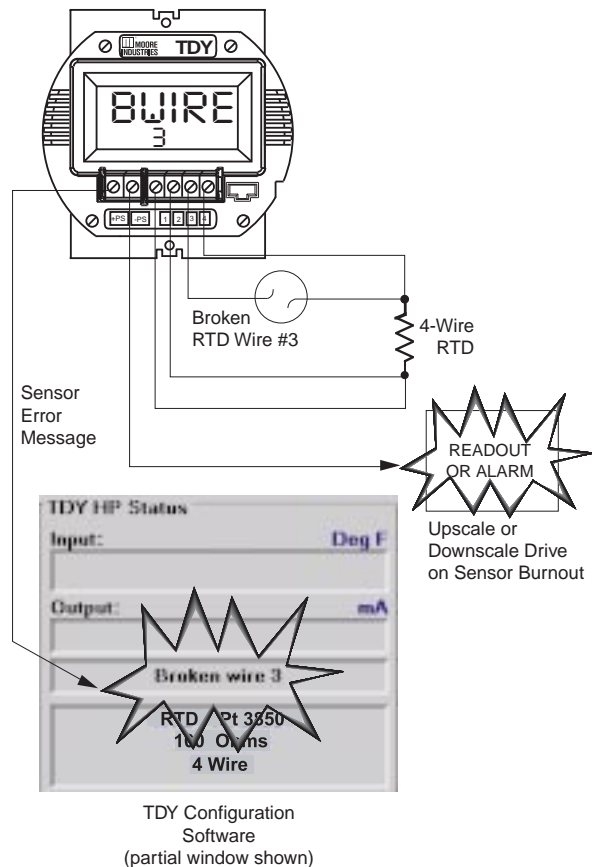
Our programmable transmitters perform continuous sensor diagnosis. This patented Moore Industries feature can save you from the costly problems of lost production time and hours of troubleshooting by identifying the type and location of the problem.

Monitors Sensor During Operation

If a RTD wire breaks or otherwise stops sending a signal during operation, the transmitter sends the output upscale or downscale (your choice) to warn of trouble.

The TDY instantly displays the type and location of the error. This helps you quickly diagnose the problem. If you do need additional help, our transmitters go even further! When the PC is connected to the TDY loop and an error occurs, the configuration software will display a detailed, plain-English error message.

Figure 2. Total Sensor Diagnostics saves troubleshooting time.



Intelligent Configuration Software

Configuring the TDY is as simple as point-and-click. Custom linearization and trimming capabilities make it an even more valuable tool.

All you need is a PC running Windows® 3.1, '95, '98, or NT, our TDY Configuration Software, and a Configuration Cable (software and cable supplied with each order).

In minutes, you can begin configuring your transmitter's:

- Display type and range (zero and full scale; mV, %, Ω, °F, or °C)
- Input type and range (zero and full scale)
- 4-20mA output range (zero and full scale)
- Reference junction compensation or no reference junction compensation for T/C inputs
- Linearization or no linearization for T/C inputs
- Sensor type
- 50Hz or 60Hz noise rejection
- Broken wire detection ON or OFF for calibration
- Upscale or downscale on sensor burnout
- Custom instrument tag (up to 40 characters)
- Custom input linearization (up to 85 points)
- Custom input trimming to actual sensors
- Loop test fixed output for easy calibration of other instruments in the loop
- Damping time for erratic signal compensation (0-5 seconds)

Figure 3. All operating parameters can be set, and then viewed, on a single software screen.



Digital Trimming Enhances Accuracy

A single click of the mouse "captures" the actual sensor input zero or full scale. Scaling values can be entered directly from the PC. Using the on-screen adjustments for output, Zero Scale can be set between 3.800 and 17.400 milliamps. Full Scale can go from 7.800 to 21.400 milliamps.

Precise Input Capturing

The TDY Configuration Software will capture the upper and lower range of the sensor with just a click of a mouse. With this advanced technology, greater measurement accuracy is less than a minute away!

Custom Tables Ease Linearization Problems

Unusual inputs are no problem for the TDY. Not when it is so easy to use the Configuration Program's straight-forward interface to build a custom, 85-point linearization table.

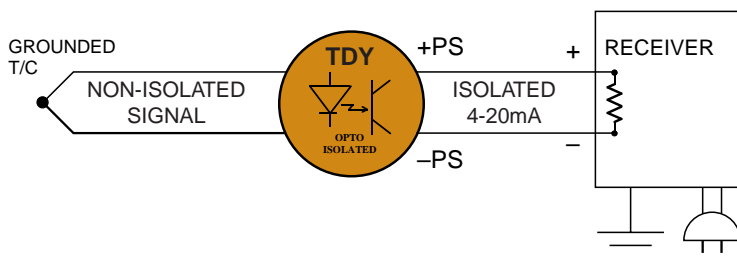
Output Damping Ensures Stable Output

If your sensor is prone to step increments and decrements, use the TDY to lessen the impact on your process. Program a damping value from 0 to 5 seconds, averaging out sensor fluctuations over time and lessening the impact of step changes.

Specifications

<p>Performance</p> <p>Input Accuracy: Refer to Table 1 for standard accuracy specifications. Consult factory for information on advanced accuracy specifications that include sensor matching</p> <p>Output Accuracy: ±0.03% of input span + input accuracy (For T/C Input, also add Reference Junction Compensation Accuracy)</p> <p>Reference Junction Compensation Accuracy: ±0.45°C</p> <p>Stability: T/C Inputs 0.13% of max. span for 2 years; RTD inputs 0.14% of max. span for 2 years</p> <p>Isolation: 500VAC/1000VDC input to output to case</p> <p>Measurement Cycle: Output updates at least 8 times per second</p> <p>Output Response: 256msec, typical, 300msec, max., for output to change from 10% to 90% of its scale for an input step change of 0% to 100%.</p> <p>Ripple: ≤10mV peak-to-peak, maximum.</p> <p>Power Supply and Load Effect: Negligible within power and load limits</p> <p>Over-Voltage Protection: 4V max., on Input; 48V max., on Output; 48V Reverse Polarity protection on output</p>	<p>Performance (Continued)</p> <p>Output Current Limiting: 24mA for Input Overrange</p> <p>Load Capability: 583Ω @ 24V, typical;</p> $\Omega = \frac{\text{Supply Voltage} - 10V}{0.024A}$ <p>Burnout Protection: Total Sensor Diagnostics user-selected via Windows configuration software; Upscale to 24mA or Downscale to 3.3 mA.</p> <p>T/C Input Impedance: 40MΩ, nominal</p> <p>RTD Excitation: 250μA, ±10%</p> <p>RTD Lead Wire Resistance Maximum: RTD resistance + 2 times the lead wire resistance must be less than 4000Ω; Recommended <35Ω per wire for 3-wire inputs; <5Ω per wire for 10Ω Cu inputs</p> <p>Display Type: LCD; Top Row, 10.16mm (0.4 inch) high black digits on a reflective background; Bottom Row, 5.72mm (0.225 inch) high black digits on a reflective background</p> <p>Format: Two rows of five alphanumeric characters</p> <p>Decimal Points: Automatically adjusting decimal point with a two decimal place maximum (Analog output display is always two decimal places)</p> <p>Range: -99999 to 99999</p> <p>Minimum Display Span: 1.00</p>	<p>Ambient Conditions</p> <p>Operating and Storage Range: Transmitter, -40°C to 85°C (-40°F to 185°F); Display, -20°C to 65°C (-4°F to 149°F)</p> <p>Relative Humidity: 0-95%, non-condensing</p> <p>Effect of Ambient Temperature on Accuracy: ±0.015% of span per °C change, max (+ 0.001% of Ω reading for RTD inputs)</p> <p>Effect of Ambient Temperature on Reference Junction Compensation: ±0.015°C/°C change</p> <p>RFI/EMI Immunity: 20V/m @ 20-1000MHz, 1K AM @ 80% when tested according to IEC 1000-4-3-1995 with less than 0.5% error of maximum span</p> <p>Common Mode Rejection: 100dB, min., @ 50/60Hz</p> <p>Normal Mode Rejection: 70dB, typical, @ 0.2V peak-to-peak, 50/60Hz</p> <p>Adjustments All settings made using Windows-based configuration program, then stored in non-volatile memory</p> <p>Weight</p> <p>HP-style housing: 178g (6.3 oz)</p> <p>BH housing: 1.5 kg (3.3 lbs)</p> <p>D2LC housing: 688g (1 lb, 8.3 oz)</p>
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Figure 4. The TDY stops ground loop problems by delivering total isolation.



Ordering Information

Unit	Input	Output	Power	Options	Housings
TDY PC-Programmable Temperature Transmitter with Display	PRG Programmable with supplied Configuration Software (see Table 1 for descriptions of available input types; factory configuration available)	4-20MA User scaleable with supplied software	10-42DC for non-I.S. option 10-30DC for I.S. option	none	BH2NG 2-Hub, explosion-proof enclosure with glass cover BH3NG 3-Hub, explosion-proof enclosure with glass cover D1LC 1-Hub, low base, clear cover, NEMA 4X (IP66) enclosure D2LC 2-Hub, low base, clear cover, NEMA 4X (IP66) enclosure HP Hockey-puck housing and spring clips DN Snap-in mounting for HP case on TS-32 DIN rail FL Mounting flanges on HP suitable for relay track or screw mounting FLD Mounting flanges on HP suitable for 3½" relay track or screw mounting <small>P suffix indicates enclosure comes equipped with base plate and U-bolts for mounting on a 2-inch pipe (i.e. BH2NGP)</small>

To order, specify: Unit / Input / Output / Power [Housing]
Model Number Example: TDY / PRG / 4-20MA / 10-42DC [BH2NG]

Complete Temperature Assemblies

We are your *One-Stop Temperature Shop!*
Free yourself from the hassle of looking around for pieces and parts by ordering a complete assembly with just one ordering number.

To complement our high-quality transmitters, we carry complete lines of RTDs, thermocouples, thermowells, connection heads, and fittings. Get the quality you need and the options you require with the ease of just one ordering number!

For accuracy as high as $\pm 0.05^\circ\text{C}$, have your TDY and sensor calibrated together in our sensor-matching calibration bath.

Sensor-to-Transmitter Matching

The sensor matching process starts by immersing the temperature sensor into stabilized temperature baths. The TDY captures two points from the sensor and stores them in nonvolatile memory. It then uses them to compensate for deviations between a sensor's stated linearization curve and its actual measurements.

Sensor matching provides you with incredible accuracy at an affordable price. Accuracy varies with the sensor, so contact the factory for information on your sensor type.

Everything You Need is Included...

Each TDY order comes with one copy of our Configuration Software on a 3½-inch floppy disk (Windows® 3.1, '95, '98, and NT compatible).

To order additional copies, specify Moore Industries' part number **235-75120-01**.

A TDY Configuration Cable is also included with each order. To order additional or replacement cables, specify Moore Industries' part number **803-040-26**, or **803-039-26** for the special cable equipped with its own, self-powered input-to-output isolation circuit for operation in areas of high ground potentials.

Certifications Pending Approval (Consult factory for status)



Factory Mutual Research Corporation (FMRC)

In BH housing (i.e. BH2NG)

Explosion-Proof* –

Class I, Division 1, Groups A*, B, C, D

Dust-Ignition Proof –

Class II & III, Division 1, Groups E, F, G

NEMA 4X; IP66; T6 @ 60°C_{Max. Amb.}

TDY HP Unit

Intrinsically Safe –

Class I, II, III, Division 1, Groups A, B, C, D

Non-Incendive –

Class I, Division 2, Groups A, B, C, D

Suitable For: Class II, Division 2, Groups F, G;

Class III, Division 2; T4A @ 60°C_{Max. Amb.}



European Approvals by BASEEFA:

CENELEC/ATEX-EC Directive

Intrinsically Safe – EEx ia IIC;

T4A @ 60°C_{Max. Amb.}

*Group A only: Seal all conduits within 18".

Table 1. Input Types, Ranges, Minimum Span and Maximum Range Specifications, and Accuracy of the TDY

Input	Type	α^*	Ω	Conformance Range	Minimum Span	Input Accuracy**		Maximum Range
RTD	Platinum	0.003750	1000	-50 to 500°C -58 to 932°F	15°C (27°F) for 100Ω inputs 10°C (18°F) for 200Ω inputs 7.5°C (13.5°F) for 500 and 1000Ω inputs	±0.11°C	±0.2°F	-100 to 560°C -148 to 1040°F
		0.003850	100, 200, 300, 400, 500, 1000	-200 to 850°C -328 to 1562°F		±0.21°C	±0.38°F	-240 to 960°C -400 to 1760°F
		0.003902	100, 200, 400 500, 1000	-100 to 650°C -148 to 1202°F		±0.15°C	±0.27°F	-150 to 720°C -238 to 1328°F
		0.003911	100, 500	-200 to 630°C -328 to 1166°F		±0.17°C	±0.31°F	-235 to 710°C -391 to 1310°F
		0.003916	100	-200 to 510°C -328 to 950°F		±0.14°C	±0.25°F	-240 to 580°C -400 to 1076°F
		0.003923	98.129	-200 to 600°C -328 to 1112°F		±0.16°C	±0.29°F	-235 to 680°C -391 to 1256°F
		0.003926	100, 470, 500	-200 to 630°C -328 to 1166°F		±0.17°C	±0.31°F	-235 to 710°C -391 to 1310°F
		0.003928	100	-200 to 850°C -328 to 1562°F		±0.21°C	±0.38°F	-260 to 962°C -436 to 1763.6°F
	Nickel	0.000672	120	-80 to 320°C -112 to 608°F	10°C (18°F)	±0.16°C	±0.29°F	-100 to 360°C -148 to 680°F
	Copper	0.000427	9.035	-50 to 250°C -58 to 482°F	100°C (180°F)	±1.2°C	±2.16°F	-65 to 280°C -85 to 536°F
Ω	Direct resistance or Potentiometer	n/a	n/a	0-4000Ω	30Ω			n/a
T/C	J	n/a	n/a	-180 to 770°C -292 to 1418°F	35°C 63°F	±0.28°C	±0.5°F	-210 to 770°C -346 to 1418°F
		n/a	n/a	-150 to 1372°C -238 to 2501.6°F	40°C 72°F	±0.3°C	±0.54°F	-270 to 1390°C -454 to 2534°F
		n/a	n/a	-170 to 1000°C -274 to 1832°F	35°C 63°F	±0.26°C	±0.47°F	-270 to 1013°C -454 to 1855.4°F
		n/a	n/a	-200 to 400°C -328 to 752°F	20°C 36°F	±0.24°C	±0.43°F	-270 to 407°C -454 to 764.6°F
		n/a	n/a	0 to 1768°C 32 to 3214.4°F	50°C 90°F	±0.71°C	±1.28°F	-50 to 1786°C -58 to 3246.8°F
		n/a	n/a	0 to 1768°C 32 to 3214.4°F	50°C 90°F	±0.71°C	±1.28°F	-50 to 1786°C -58 to 3246.8°F
		n/a	n/a	400 to 1820°C 752 to 3308°F	75°C 135°F	±0.43°C	±0.77°F	200 to 1836°C 392 to 3336.8°F
		n/a	n/a	-130 to 1300°C -202 to 2372°F	45°C 81°F	±1.33°C	±2.39°F	-270 to 1316°C -454 to 2400.8°F
		n/a	n/a	0 to 2315°C 32 to 4199°F	100°C 180°F	±1.16°C	±2.09°F	0 to 2338°C 32 to 4240.4°F
		Millivolts	DC	n/a	n/a	-50 to 1000mV	4mV	±0.04mV

* α values with both 32 and 128-point linearization curves are available. (lower resolution values provided for compatibility with older units.)

**Accuracy ratings are expressed as a percent of the total conformance range, at spans larger than recommended minimums. (Accuracy ratings for RTD inputs apply at 25°C)

Figure 5. Dimensions of the TDY HP housing with mounting flanges.

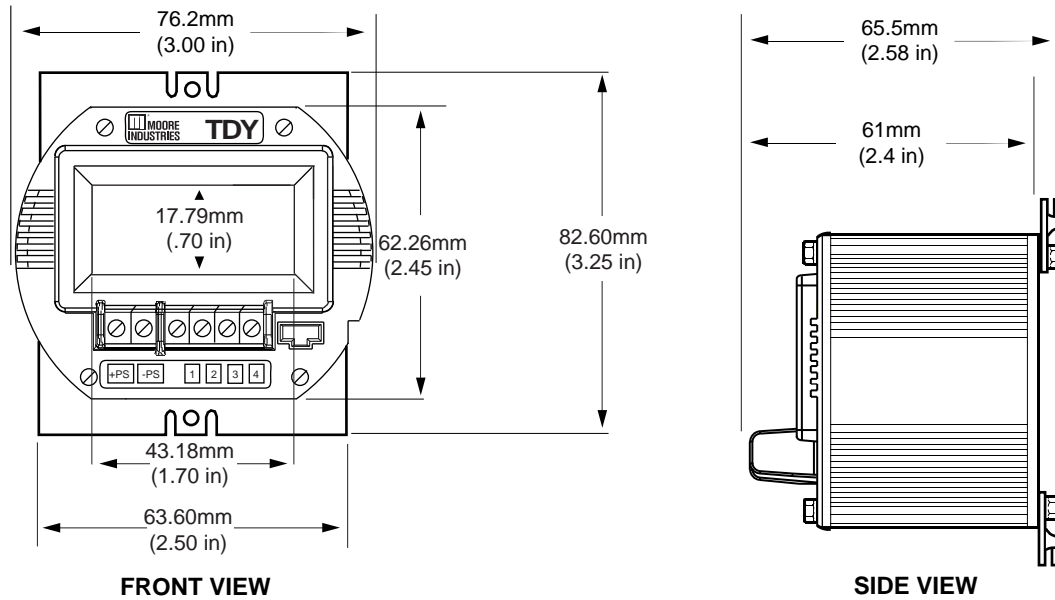
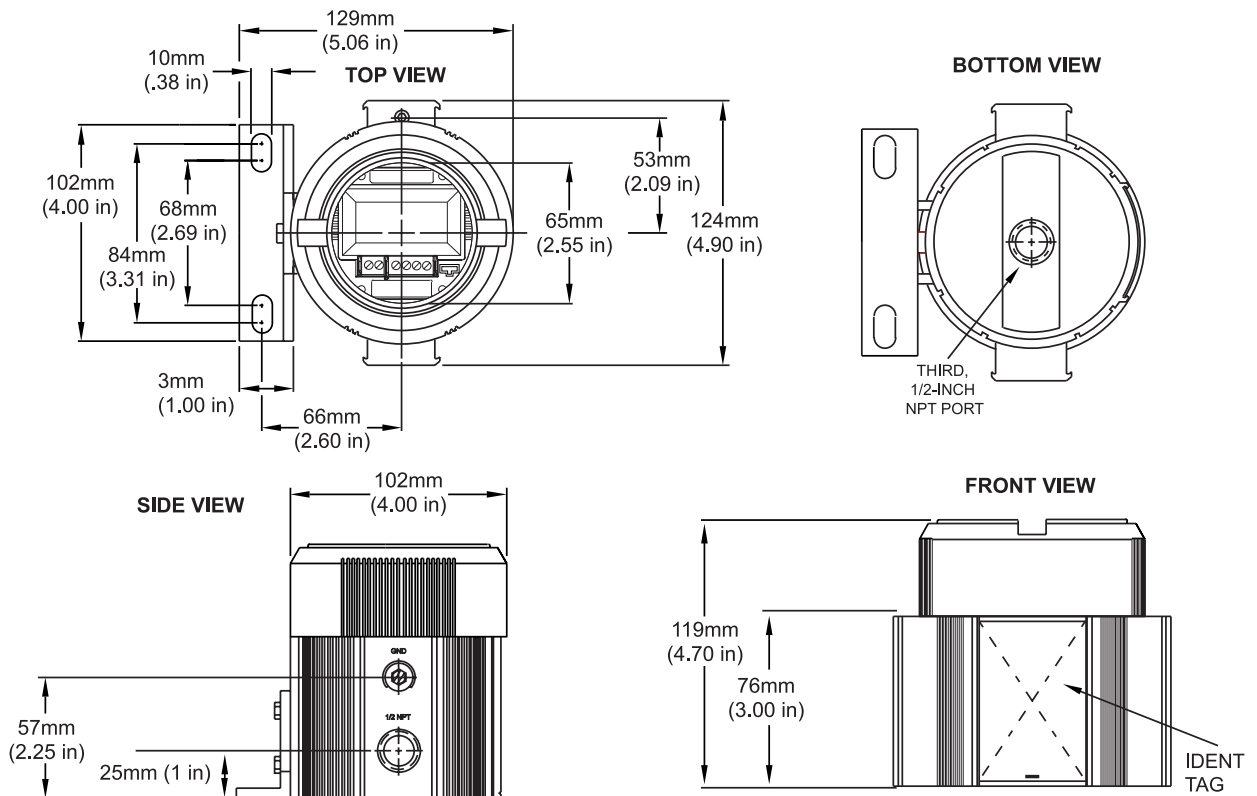


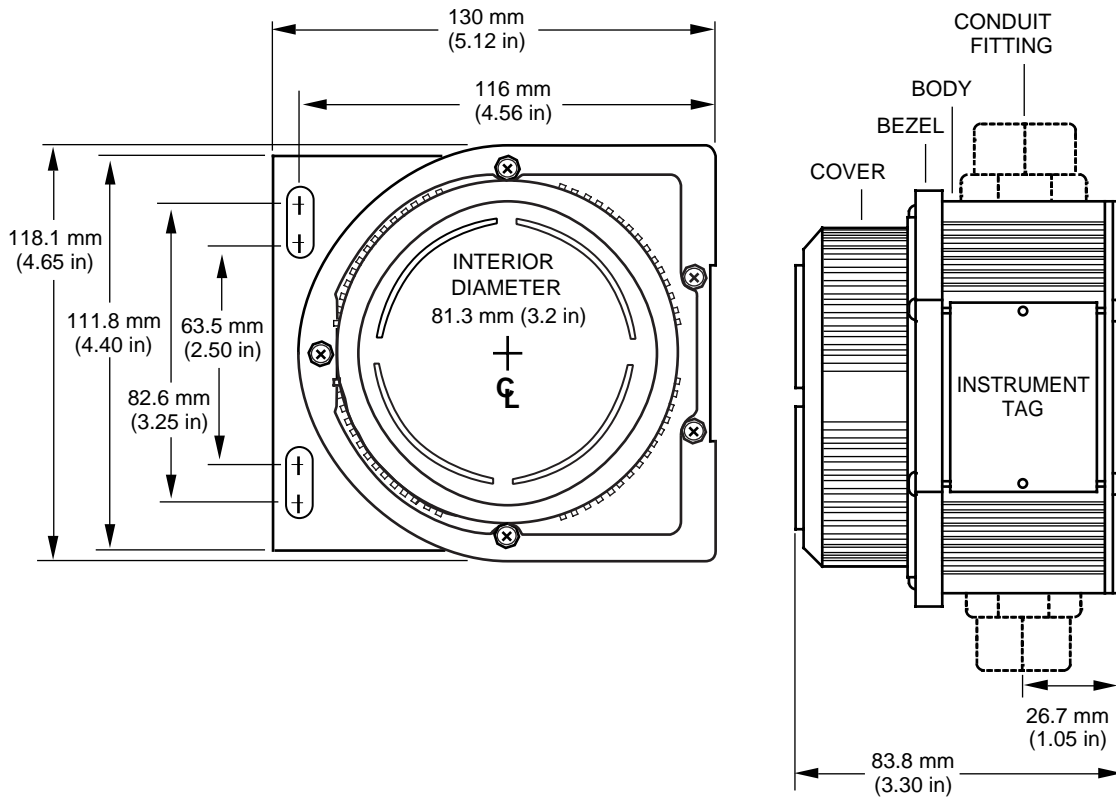
Figure 6. Dimensions of the TDY with the BH explosion-proof enclosure.



TDY

PC-Programmable Temperature Transmitter With Display

Figure 7. Dimensions of the TDY D-Box housing.



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